



## MACHINE SET UP

**POSITION SUMMARY:** Prepare presses for production by installing injection molding tools and programming operation.

### **RESPONSIBILITIES:**

- Operate powered mobile equipment per company standards. Maintain production, maintenance, deviations and other required records and logs, as instructed.
- Monitors, assists, and troubleshoots existing processes designed to improve product quality, productivity, and overall equipment efficiency.
- Provide technical support to operators and other molding personnel.
- Responsible for following 1st piece procedure.
- Make necessary equipment changeovers.
- Observe specific parts of equipment and materials in process to determine or analyze the cause of machine malfunctions. Repair and/or make any necessary adjustments to equipment to obtain desired operating results.
- Monitor and report issues with injection molds, make recommendations for refurbishment based on production factors such as cycle count, process capability and tooling history.
- Provide input and obtain information to and from data terminal, etc. Perform preventive TPM and periodic checks on assigned equipment as instructed. Move or assist to move any equipment as directed. Assist other trades persons as assigned.
- Modify existing robot programs to handle parts without causing damage to the equipment or parts.
- Operate overhead crane, change molds and set-up machine for production.
- Participate in continuing education opportunities offered by the company.
- Facilitate and support facility and manufacturing safety, environmental and ergonomics efforts.

### **QUALIFICATIONS:**

- High School Diploma or equivalent.
- 2+ years' experience in mechanical field, manufacturing experience preferred.
- Must possess good communication skills, written and verbal, and must be able to interact with customers and employees.
- Strong attention to details, highly organized, able to multi-task.
- Must be punctual and dependable, able to work with little supervision. Must be able to maintain files in a neat and orderly manner

All employees are expected to set the highest level of safety expectation in their work, display the highest level of safe behavior, actively participate in PSIMP's safety program, and adhere to all safety rules and regulations. Employee Health & Safety is a part of our company culture and participation is required for all employees.

***PSIMP an Equal Opportunity Employer.***

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